SCIENTIFIC REPORTS

Received: 29 November 2018 Accepted: 24 January 2019 Published online: 19 February 2019

OPEN Virtual cleaning and unwrapping of non-invasively digitized soiled bamboo scrolls

Daniel Stromer¹, Vincent Christlein¹, Xiaolin Huang², Patrick Zippert³, Tino Hausotte³ & Andreas Maier

In ancient China, symbols and drawings captured on bamboo and wooden slips were used as main communication media. Those documents are very precious for cultural heritage and research, but due to aging processes, the discovered pieces are sometimes in a poor condition and contaminated by soil. Manual cleaning of excavated slips is a demanding and time-consuming task in which writings can be accidentally deleted. To counter this, we propose a novel approach based on conventional 3-D X-ray computed tomography to digitize such historical documents without before manual cleaning. By applying a virtual cleaning and unwrapping algorithm, the entire scroll surface is remapped into 2-D such that the hidden content becomes readable. We show that the technique also works for heavily soiled scrolls, enabling an investigation of the content by the naked eye without the need for manual labor. This digitization also allows for recovery of potentially erased writings and reconstruction of the original spatial information.

From the Shang dynasty (商朝, 17 century B. C.) to the Jin dynasty (两晋, after 300 A. D.), the main media in China was not paper, writings and drawings were instead captured from top to bottom on bamboo or wooden slips called 简 牍¹. The individual slips, ranging from 20 up to 70, were bound together and rolled up to a scroll forming a chapter of a book. Bamboo was mainly used as writing material because it was abundant everywhere throughout the ancient empire and cheaper than the alternative silk. Depending on the dynasty, symbols were brushed with ink onto the slips or carved into the surface². For brushing, carbon-based inks made of lampblack or soot were produced and formed to inksticks that could then be liquefied again by adding water and rubbing it on inkstone³. After the invention of paper and its rapid dissemination across the continent during the Han dynasty (汉朝), bamboo and wooden slips were gradually replaced. Nowadays, such scrolls and slips are a valuable source to increase knowledge of the life of the past.

In the last decades, some major bamboo scroll collections were discovered across China. The Yinqueshan Han Slips (银雀山汉简) were found near Linyi (临沂) in the province of Shandong, where construction workers randomly unearthed the Yinqueshan Han tombs⁴. Around 38 of the discovered slips (1,887 out of total 4,942) were heavily damaged such that a digitization was hardly possible⁵. One of the most important Chinese archaeological discoveries in the last decade was the unearthing of the Live Qin Slips (里耶秦简) near Live (里耶), Hunan. More than 37000 pieces with around 200000 recorded characters were found containing a wide range of document types⁶. In terms of numbers, this is not the biggest discovery, but the content of some slips is of very high value. A very famous piece is the world's oldest example of a multiplication table⁷. The latest significant discovery of bamboo slips was the tomb of Marquis of Haihun (海昏侯). It was discovered 2011 in the Jiangxi province and contained about 5000 slips, bearing for example the 'Book of medicine' (医书), the 'Analects of Confucius' (论语) or the 'Classics of filial piety' (孝经)8.

One basic challenge comes with all those discovered historical slips. Due to their age, the slips are in different stages of decay and intact scrolls are found only very rarely⁹. The cleaning process can be very challenging for a conservator because the writing media, as well as the ink and the carvings, can suffer from used chemicals

¹Pattern Recognition Lab, Computer Science, Friedrich-Alexander-Universität Erlangen-Nürnberg, Erlangen, 91058, Germany. ²Institute of Image Processing and Pattern Recognition, Shanghai Jiao Tong University, Shanghai, 200240, P.R. China. ³Institute of Manufacturing Metrology, Mechanical Engineering, Friedrich-Alexander-Universität Erlangen-Nürnberg, Erlangen, 91052, Germany. Correspondence and requests for materials should be addressed to D.S. (email: daniel.stromer@fau.de)



Figure 1. (a) Photograph of exemplary bamboo scrolls located at the Changsha Bamboo Slips Museum, Changsha, Hunan. (b) Used bamboo scroll covered and filled with potting soil and packed in a plastic bag for the experiments. The carvings were contaminated by pressing the soil onto the surface to create the worst case scenario. (c) The 3-D X-ray CT measurement setup: The X-ray source and the flat panel detector are fixed while the object rotates around the *z*-axis. The object is completely covered by the X-rays emitted to the detector such that it can be fully visualized in the reconstructed volume. The scroll is placed upright such that a constant ray length through the object is given aiming to reduce artifacts.

and human imprudence. Figure 1(a) shows a photograph of discovered and cleaned bamboo scrolls located at the Changsha Bamboo Slips Museum (长沙筒牍博物馆). The reconstruction of the slips is also very challenging because the strings can be rotten, hydrated, soiled and the slips can be positioned arbitrarily. To reveal the writings of those soiled slips, conservators clean the fragments in a meticulous process. Cleaning and reading unearthed documents by hand is not only a very time-consuming process, furthermore, changing the preserving environment (e. g., brushing off the soils) exposes the slips directly to the atmosphere and they may oxidize rapidly. A preceding non-invasive digitization capable of capturing a digital volume of the entire unprocessed fragile object can help to preserve the valuable content forever without destroying the original structure.

In 2016, Redo-Sanchez *et al.*¹⁰ used 3-D Terahertz (THz) imaging to read through a stack of paper with promising results. This technique does not expose ionizing radiation to an object, however, it is only well suited for homogeneous materials. As the structure of bamboo scrolls, and especially of surrounding soil or sand, is highly inhomogeneous, the material damping dramatically increases, resulting in a total reflection of the emitted THz waves in the top layers of the object. Furthermore, humidity causes a total reflection of THz waves and as the samples can be highly hydrated, the approach is not suited for prompt digitization in most cases. Given these circumstances, only the surface and a small area underneath can be imaged such that this approach is not suitable for a soiled scroll. However, if only individual soiled slips have to be investigated, this technique is promising for imaging the content underneath the soil layers.

In 2015, Mocella *et al.*¹¹ presented a proof-of-concept where they utilized X-ray phase-contrast imaging with Synchrotron radiation for the digitization of a Herculaneum scroll sample. Subsequently, Bukreeva *et al.*¹² developed an image processing method for virtually unrolling the scroll data. Phase-contrast imaging has also been used for different archaeological purposes, such as scanning cultural heritages^{13–15}. Although this technique shows very good results, it is neither widely accessible nor mobile. The discoveries would have to be carried to measurement centers which is costly due to security and insurance reasons.

Previous works on cellulose or collagen-based writing material show that conventional 3-D X-ray computed tomography (CT) systems are well suited for non-invasive imaging when the ink's X-ray material absorption differs from that of the writing material¹⁶⁻¹⁹. The increased attenuation is recognizable within the X-ray volume²⁰ and applying page segmentation and 2-D mapping algorithms²¹ enable a non-invasive digitization of fragile manuscripts. A disadvantage of this method is the applied X-ray radiation which could accelerate the aging process of cellulose when performing a scan^{22,23}. However, the impact of this X-ray radiation is still very limited²⁴ and through simulations, the dose can also be kept to a minimum²⁵. Immel *et al.* showed experiments on sub-fossils and provide a guideline for X-ray imaging such specimens²⁶. Based on an object's dimension, 3-D X-ray CT reaches resolutions down to 1 µm and even less. Furthermore, this system can easily be carried and mounted at libraries and excavation sites as long as a constant temperature and humidity is given. We showed in an initial proof-of-concept²⁷, that utilizing this technique for the digitization of such documents is promising. However, the data processing was performed manually throughout the entire experiment.

For this work, we extended our previous work²⁷ in a number of aspects. For the first time, we describe the entire processing pipeline for the digitization of a wrapped up, heavily contaminated bamboo scroll based on a conventional 3-D X-ray CT scan. First, we discuss an appropriate selection of scan parameters based on the material characteristics in detail. Due to corrugated and curved surfaces of the bamboo slips, manual segmentation of the scroll is very time-consuming. We address this issue by proposing a predominantly automatic algorithmic solution. Initially, contamination is erased by a virtual cleaning algorithm. Next, the scroll gets digitally unwrapped and the 3-D slips are finally processed by a texturing step to receive a 2-D representation readable for the naked eye. We show, that our approach is well suited to image and visualize even heavily soiled slip carvings of two exemplary scrolls. If writings or symbols are erased by manual cleaning, the virtually cleaned volume, and the 2-D mapped image can help conservators to identify such spots and recover the information. Furthermore,

the volume can be investigated (e. g., by augmented reality) to relocate original slip locations for reconstruction. Based on the scanner and object dimensions, the approach is capable of scanning multiple scrolls at the same time.

Material Characteristics of Bamboo Scrolls

Obtaining real historical documents is very cost-intensive and hardly possible without conducting initial experiments. Thus, two modern bamboo scrolls bought in Beijing, China, were used. The goal was the investigation of heavily soiled documents. Therefore, the use of replicas is a reasonable way without the need to wait for an excavation or artificially soiling valuable documents. The scrolls are made of bamboo and consist of 32 individual slips, each having a size of $1.2 \text{ cm} \times 15 \text{ cm} \times 0.3 \text{ cm}$ (length \times width \times depth). Rolled up, each scroll has a diameter of about 5.50 cm. The slips have carvings with the depth ranging from 0.10.3 representing either Chinese writings or drawings. The carvings are located on the 'recto' surface of the scroll whereas the surface without carvings is called 'verso'. Scroll A includes a total of 584 Chinese characters denoting traditional Chinese surnames. Scroll B's 467 characters show the Confucian classic treatise 'Classic of Filial Piety' (孝经). The font size ranges from 3 to 6 mm. The ancient scrolls are mostly discovered underground and tend to be contaminated. Therefore, we heavily contaminated the scrolls by potting soil (the used soil also included minerals such as Magnesium or Calcium). We demonstrate that our method still works in the worst case scenario by pressing the soil onto the surface such that the carvings are completely filled. The scrolls were then packed in plastic bags to prevent the scanner from contamination and finally, the bags were completely filled with potting soil. Figure 1(b) shows the described setup of Scroll A. Potting soil, consisting of a mix of cellulose ($C_6H_{10}O_5$) and minerals, has a density range of 0.25 to 0.75 g/cm³, where the minerals have a rather high density compared to the cellulose particles. For manufacturing scrolls, the bamboo species Phyllostachys was a commonly used material due to its hardness grade. Raw bamboo mainly consists of cellulose, hemicellulose, lignin, ash, and other extractives^{28,29}. A density distribution profile study of this species revealed a decreasing density from the external to the internal surface, which is caused by the different tissue structures³⁰. Although the bulk density of the tested *Phyllostachys* bamboo was about 0.60 g/cm³, the outer surface reached densities of more than 1.40 g/cm³, whereas the internal surface density dropped to roughly 0.20 g/cm³.

Methods

Volumetric scanning and reconstruction. In an initial experiment, we showed that industrial 3-D X-ray CT is well suited for non-invasive digitization of the given scroll samples²⁷. Although the used scroll sample was heavily contaminated by soil, the carvings could be identified in the output by the naked eye. All scans were performed with a commonly used cone beam geometry micro-CT system (ZEISS METROTOM 1500) consisting of an X-ray source (type: micro-focus tube, focal spot size: >0.007), a flat-panel detector (model: PerkinElmer XRD 1620 xN CS, number of pixels: 2048 × 2048, pixel size: $200 \times 200 \,\mu\text{m}^2$), and a turntable as shown in Fig. 1(c) ³¹. The target material of the built-in X-ray tube was tungsten with the characteristic X-ray spectrum: $k\alpha_1 = 59.3 \,\text{keV}$, $K\alpha_2 = 58 \,\text{keV}$, $K\beta_{1,3,5} = 67.2 \,\text{keV}$, $K\beta_{2,4} = 69.1 \,\text{kev}^{32}$. The turntable rotates around 360 to acquire a set of projection images from which a 3-D volume is reconstructed. round-mode = places,round-precision = 2 The main reason that this concept leads to a readable digitization is an appropriate scan trajectory and parameter selection. The source-detector distance of the setup was 1377.28 mm and the source-object distance was set to 507.44 mm with a half fan angle of 8.4°. The maximum field-of-view of the scanner is $305 \times 260 \,\text{mm}^3$ (diameter × height) which is sufficient for the given scroll. When it comes to larger documents, the system provides an image field extension by turntable manipulations increasing the field-of-view to $570 \times 550 \,\text{mm}^3$ (diameter × height), however, the scan time will increase for this setup. Also, detector manipulations could lead to an extended field of view³³.

When scanning objects with 3-D X-ray CT, the reconstructed volume can suffer from artifacts when the X-ray beam length through an object is of high variation³⁴. In our case, the scrolls have an approximately constant diameter in z-direction, and soil not directly touching the outer layers can be removed carefully. Through an upright scroll positioning (cf. Figure 1(c)), the X-rays penetrate nearly constant material thicknesses reducing the reconstruction artifacts to a minimum.

To calculate the attenuation of an X-ray beam through a material, the Beer-Lambert law is defined as

$$I = I_0 \cdot e^{-\mu d} = I_0 \cdot e^{-\frac{\mu'}{\rho}\rho d},$$
(1)

where I denotes the measured beam intensity at the detector, I_0 the incident beam energy of the X-ray source and d the thickness of a material. The X-ray mass attenuation coefficient μ is calculated by $\mu' \cdot \rho^{-1}$ with μ' denoting the linear attenuation coefficient of material m with its mass density ρ . The mass attenuation coefficient is a measure of how strong the photons interact with a certain material. In the present case, the object consists of two identical material compositions based on cellulose where only the densities differ. It is assumed that mineral particles are too large to lie in between the carvings as this could not be observed throughout the acquired volumes at any position. Furthermore, the unique structure of bamboo with its decreasing intensities from the recto to the verso surface plays into the X-ray's hands: when using rather small X-ray energies, the resulting X-ray attenuation of the two components approach a similar or even identical measured attenuation because the photon absorption is rather high for both materials. In contrast, when applying higher X-ray energies, statistically more photons pass through the low-density material than the high-density material. In the given case, where the soil's and the recto surface's mean densities differ by approximately a factor of two, higher emitted X-ray energies will lead to improved visibility of the writings as the attenuation of the contamination material in between the very dense carvings vanishes. For our experiments, we selected a tube voltage of 130 kV, a tube current of 1.088 mA, an exposure time of 0.50 s and a projection size of 1,800.



Figure 2. The proposed digitization pipeline: the X-ray CT scan volume is virtually cleaned by providing a manually extracted template image *T*. After virtual unwrapping of the cleaned volume, a 2-D texturing process is performed. The result is a 2-D image of the virtually unwrapped scroll that can be read with the naked eye.



Figure 3. Illustrated virtual cleaning steps for an exemplary volume slice. (a) The template *T* is manually extracted by a rectangular selection (orange box) from a central slice. (b) NCC Template matching output for a single angle θ . (c) Output of maximization over all θ NCC Template matching results. In comparison to (b), the slips' orientation is clearly visible. (d) After smoothing the individual slip center locations (red dots) using RANSAC and PCA, the pixel values within the rectangular template rotated by θ is written to the resulting volume yielding a virtually cleaned scroll.

All calculations were performed with the CONRAD framework for cone beam geometries³⁵. For the reconstructions, the commonly used Feldkamp, Davis, Kress (FDK) algorithm was applied consisting of cosine weighting, ramp filtering and back projection³⁶. For the 3-D case, the approach extends an exact 2-D reconstruction algorithm for fan-beam projections by adapting the cosine weightings. The FDK algorithm performs well for objects that are cylindrical with a small diameter, however, the output may suffer from cone-beam artifacts as it is rather high³⁷. These artifacts were not observed throughout our experiments. The resulting maximum voxel size for Scroll A was $103 \times 103 \times 103$ and $163 \times 163 \times 163$ for Scroll B. With the used parameters, the scan and reconstruction time was kept relatively low and can be further reduced by decreasing the projection size or using different trajectories (e. g., short scan trajectory)³¹ or reconstruction algorithms³⁸.

Virtual processing of soiled scrolls. After reconstructing the X-ray volume, the digitized content can be investigated. In case of a soiled relic, handling the acquired data is not intuitive as the individual slips can be arbitrarily located with heavy contaminations along their curved surfaces. One approach to gathering the valuable content from the volume is to manually extract each slip and remove the soil voxel by voxel by hand. The high-resolution volume, however, makes this a very time-consuming issue. In the following section, we propose an image processing pipeline with a minimal amount of user interaction needed resulting in an unwrapped 2-D representation of the scroll's surface with all writings and drawings readable for the naked eye. The entire digitization pipeline is illustrated in Fig. 2. The unwrapping process can be broken down into three major steps: virtual cleaning, virtual unwrapping, and 2-D texturing.

Virtual cleaning. First, the algorithm locates and segments all individual slips of the volume's scroll resulting in a binary mask where the contamination is removed. This step can be compared with cleaning the scroll in a virtual manner.

From a central slice of the soiled volume V, a 2-D template T has to be extracted manually as shown in Fig. 3(a). The orange rectangular selection denotes the template which is the only necessary manual input for the proposed algorithm. As the appearance and shape of all slips are rather constant in *z*-direction, we apply a normalized cross-correlation template matching (NCC) step along that axis. For a 2-D image *I*, the NCC *R* at image pixel (*x*, *y*) is calculated by evaluating

$$R(x, y) = \frac{\sum_{x', y'} (T(x', y') \cdot I(x + x', y + y'))}{\sqrt{\sum_{x', y'} T(x', y')^2 \cdot \sum_{x', y'} I(x + x', y + y')^2}},$$
(2)



Figure 4. (a) All class centroids calculated by the *k*-means algorithm are plotted with different colors (1) and the outliers calculated by RANSAC are marked black. (2) shows a zoom on the box with the black marked outliers which are cropped and (3) the new centroids along the best line fit resulting from the PCA. (b) The top image shows the extracted brightest intensities (green and red points) for each column and a RANSAC curve fit (orange line) through the inlier set (green points). The centered and bottom image show a straight line sampling (green) versus curved sampling (orange). Whereas the straight line sampling shows shadows at the horizontal borders, the curve fit also hits the outer parts of the slips. The row-wise artifacts in the bottom left image are caused by slight misalignment due to missing ECC image alignment.

which can be explained by calculating the cross-correlation of the template and the image with subsequent normalization by the sum of the squared differences resulting in a 2-D probability map (0: no match, 1: perfect match). Figure 3(a) shows a single template matched image. As the slips can be arbitrarily rotated within the volume, this step is repeated with the template *T* rotated by various angles θ resulting in a probability map R_{θ} . For our experiment, the template was rotated with an angular increment of 0.5° in the range of [0°, 360°]. To get a final probability map $R_{\theta nab}$ the maximum value at each pixel (*x*, *y*) over all R_{θ} 's is extracted:

$$R_{\text{final}}(x, y) = \max_{\theta_{\min} \le \theta < \theta_{\max}}(R_{\theta}(x, y)).$$
(3)

 R_{final} is globally binarized with a threshold (0.9) to extract only maximum response areas. Subsequently, the peak value of a connected area is stored representing the calculated centroid of a slip in the volume. The maximization step's result R_{final} of the same slice is shown in Fig. 3(c). It can be seen, that the template rotation process shows a highly improved response map. Furthermore, the highest probabilities denote the center points of the slips and the corresponding stored angle θ for each voxel contains the information of the slips' rotation. To assign class labels Ω_l to the centroids of all slices, k-means clustering³⁹ is applied, starting at the central slice $\frac{z_{max}}{2}$ and using the previously calculated mean centroids as initialization for the next slice. The number of classes is calculated automatically by assuming the average number of extracted centroids over all slices. Due to noise or X-ray artifacts, the calculated centroids can vary slightly from slice to slice. To receive a smooth output, a Random Sample Consensus (RANSAC)⁴⁰ can help to identify a set of inliers and outliers for all individual l slips. Figure 4(a) (1) shows eight randomly selected slip centroids in the volume where colored points denote inliers and black dots outliers. The outliers are rejected and a principal component analysis (PCA) is applied to fit a straight line through the inlier set. This process is shown in the zoomed black boxes of Fig. 4(a) where the outliers calculated by RANSAC were cropped and replaced by the centroids from the PCA resulting in corrected centers, see Fig. 4(a) (3). Finally, with the stored orientation angle θ from eq:angle, the template matched region is extracted from V and written into the final cleaned volume V_{clean} . This is illustrated in Fig. 3(d), where the red dots denote the calculated peaks from Fig. 3(c) corresponding to the slips' centroids.

Virtual unwrapping. Given the centroids of each slip and their respective rotation from the cleaning step, the scroll can be virtually unwrapped. Therefore, all slips have to be extracted individually from the volume. This can be computed in parallel to the last step of the virtual cleaning. Instead of randomly assigning labels to the individual slips, the center of mass of the volume's central slice is calculated and the labels are reordered according to the ascending Euclidean distances to the centroids. This approach worked for both our case studies, in cases where the slips are not be connected by strings anymore, this approach might fail. However, the slips can still be manually reordered at the end of the entire processing, as it will not affect the output. The individual slips are then extracted based on the connected centroids through the volume and combined horizontally. The result of this process is an unwrapped and flat three-dimensional scroll volume.

2-D texturing. To provide a readable version of the unwrapped scroll, the individual 3-D slips extracted by the virtual unwrapping step have to be transformed into a two-dimensional representation. As the centroids can still be slightly off-centered and rotated compared to their neighbors (e. g., due to a discrete angular step size), the slip slices are registered on their next neighbor by using the Enhanced Correlation Coefficient (ECC) image



alignment technique⁴¹. The ECC method estimates the warp matrix between two images by maximizing the correlation coefficient between them. This results in a warp matrix which is applied to the neighboring image. Only the upper half of the image containing the recto surface of the document was considered because the vascular bamboo structure could negatively influence the registration results.

The recto and verso layer can be automatically identified by utilizing the material's density distribution information. An increased density results in higher photon absorption and image intensities and when investigating the data, the recto surface showed increased intensities compared to the verso. Using this information, the recto surface was detected by searching the maximum values along the depth of the ECC aligned image. The top image of Fig. 4(b) illustrates this process where green and red dots denote the extracted maxima corresponding to the recto layer.

It can be observed that the recto layer is slightly curved such that straight sampling would neglect the outermost slip areas. Therefore, we apply RANSAC with a second-degree curve fit onto the set of detected maxima yielding the sampling curve along the surface (Fig. 4(b), orange line). The carvings are correctly detected as outlier set (red dots) and omitted from the curve fit. The central and bottom images of Fig. 4(b) show the comparison of a straight line (dashed green box) versus curved sampling (solid orange box) where the horizontal edges are shaded due to missed recto voxels. Furthermore, the straight-sampled image (bottom left) shows a slip without image alignment resulting in slight geometric differences between neighboring rows introducing row-wise artifacts (especially visible around the image center). The alignment was deactivated to highlight the importance of slip-by-slip registration before sampling. This step concludes the proposed algorithm and results in a 2-D representation of the unwrapped, cleaned scroll I_{final} where the symbols and drawings are readable by the naked eye.

Results

For evaluating the proposed digitization pipeline, we first scanned and reconstructed the soiled documents. The scan took about 75 minutes in total for a single scroll. The reconstruction was performed in parallel to the scan such that the final reconstructed volume was available seconds after the last projection was generated. We initially cropped the volume to a cuboid including all the relevant information to reduce the large amount of data. Next, we determined the template image from a central slice of Scroll A and applied the proposed algorithm as illustrated in Fig. 2. Throughout the entire pipeline, the algorithms were implemented with CPU multi-threading. Processing the entire volume took approximately 280 minutes (template matching: 278 min, *k*-means: 28 s, RANSAC: 17 s, PCA: 2, 2-D texturing: 2 min). The method's bottleneck is the template matching process of the volume $V \in \mathbb{R}^{X \times Y \times Z}$ with a complexity of approximately $O(\theta XZN^2)$ where *N* denotes the template's dimension ($N = 36 \times 118$, $\theta = 720$, $X \times Y \times Z = 548 \times 586 \times 1544$). In order to reduce the runtime to a minimum, we increased the angular increment to 1 and downsized the template as well as the *xy*-slice of the volume by a factor of 4 for the template matching process. With these adaptations, the runtime decreased to a total of around seven minutes, which is acceptable and does not influence the output significantly. A GPU-based implementation could further reduce the runtime.

The rendered raw volume of the 3-D X-ray CT scan can be seen in Fig. 5(a) where due to gravity, the scroll was partly uncovered. The resulting virtual cleaned volume is shown in Fig. 5(b). Here, the contaminations are mostly removed and only small areas on the scroll's surface are still covered. However, this will not affect the final output and investigations on the slips' orientation can be applied.

Next, the unwrapping and 2-D texturing steps were performed for receiving a readable version of Scrolls A content. Figure 6(a) shows a photograph of the unwrapped Scroll A before soiling and wrapping. The virtually cleaned, unwrapped and 2-D textured image I_{final} of the recto surface is shown in Fig. 6(b). As can be seen, most of the characters and drawings are readable without application of any post-processing steps. The curved sampling correctly remaps the surface voxels to the 2-D image and all slips appear smooth and in the correct order. To highlight the X-ray attenuation difference of the same material with varying densities, an exemplary measurement of a single slice was made. Figure 7(a) shows the randomly selected exemplary carving 'E' (translation: 'positive'). The depth section was extracted at the position of the orange line and shown in Fig. 7(b) (here, the orange lines correspond to the illustrated layer of Fig. 7(a)). To compare the photon absorption of the different material densities, four layers were investigated by calculating their mean intensity within the image. These manually segmented layers are shown in Fig. 7(c). The black area corresponds to air with a mean intensity of 3.48. The dark gray area denotes soil with a mean of 4.47. Brighter spots within this area are minerals with higher attenuation than cellulose. The slip was divided into two areas - the verso and recto layer. The recto surface has a mean intensity of 5.49 whereas the verso layer reaches 4.95. These measurements were performed on a random basis for several slices with about the same results. The analysis of the intensities validates the observation that the recto surface has a higher attenuation than the verso layers such that the recto can be identified automatically. When

Figure 6. (a) A photograph of the manually unwrapped original Scroll A. The sample was rolled up, soiled and digitized by the proposed pipeline. (b) The final 2-D output of the reconstructed and processed soiled Scroll A. Although the scroll was heavily contaminated with potting soil, most characters and drawings are clearly visible.

Figure 7. (a) Randomly selected carving slice of an extracted slip. At the position of the orange lines, a depth view was extracted shown in (b). The depth view shows the slip surrounded by air and soil. The segmentation map is shown in (c). Recto layer (white), verso layer (light gray), soil (dark gray) and air (black) were manually segmented. An analysis of the mean intensities of the areas reveals that the recto layer's attenuation differs by 29% from the soil's one.

normalizing the mean values according to air, the mean soil X-ray attenuation is 29% higher, whereas the mean recto surface density is even 58% higher. This increase of attenuation leads to the contrast difference between bamboo and carving uncovering the writings and drawings.

Finally, we tested the algorithm for Scroll B where the photograph before contamination can be seen in Fig. 8(a). Instead of extracting a template again, the one from Scroll A was used as input, since the scrolls differ only slightly. The results after applying the digitization pipeline are shown in Fig. 8(a). Once more, all writings are readable, however, the drawings appear blurry. This is due to the lower resolution of this scan where the object was placed closer to the X-ray source reducing the magnification. The slips were ordered correctly and were not flipped within the final image.

The results show that the non-invasive digitization of excavated, heavily soiled bamboo slips by 3-D X-ray CT is highly promising when the writings and drawings are carved into the bamboo. By using the proposed unwrapping algorithm, a minimal amount of manual effort is needed to receive a readable, digital version of the scrolls content.

Discussion

In this work, we presented a complete pipeline for a non-invasive digitization of soiled bamboo scrolls composed of individual bamboo slips. Our method may enable libraries and conservators to preserve the structure and writings or drawings of historical bamboo and wooden scrolls. The approach is based on a conventional 3-D X-ray CT scan followed by a fast unwrapping algorithm. Such X-ray systems are widely accessible and more mobile

., .	人文地也也自来の百万万人地場與太子馬子万千万人の世	~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	一 宗人 単 第 六 用天之道分地之利过多節用以養父母此處	也詩聲風與夜寐無禿爾所生	長則順思順不失以事其上然該就保其務位而守其務犯盖士之奉	敬同故母取其爱所君取其敬兼之者父也故以孝事君則忠以故事	士 章 第 五 資子事父以專毋亦愛同資子事父以專君亦	大夫之孝也詩雲凤夜匪解以事一人	當滿天下無口通汗法天下無怨思三者備具然沒放守其際顧重御	非先王之德性不敢行是故非法不曾非道不行口無擇言身無擇行	御大夫章第四 非先王之法服不敢服非先王之法言不敢道	薄冰	保其社稷而和其民人蓋諸侯之孝也誇雲戰戰兢兢如臨深淵如嚴	不危所以長守貴也満而不進所以長守富也富貴不難其身然複數	諸 侯 章 第 三 在上不膝高而不危制節護度漸而不溢高而	人有慶北民類之	爱教堂子事親示邁教加子百姓刑子四海蓋天子之孝也當刑書一	天 子 章 第 二 子曰愛親者不敢惡于人敬親者不敢慢于人	敢毀傷孝之始也立身 行道揚名于 渡世以順父母孝之終也	田夫孝鴻之本也教之所由生也波坐吾語汝身體發廣受之父母不	下民用和睦上下無怨汝知之乎曾子避原曰多不敏何足以知之子	開宗明義章第一 仲尼居曾子侍子曰先王有至邁要道以順天	and the A willing	うりたないため					
b)	人民法世去軍子で百丁方人以書類女が思う人で有人以及せ	~ こずしな目したとことま、小市市区合計出てしたた こうで	庶人 韋 第 六 用天之道分地之利護身節用以養父母此度	也的客風果夜寐恭奉用所生	長期順速順不失以事其上然沒就保其祿位亦守其祭祀蓋士之孝	数周放母取其爱亦君取其敬兼之者父也故以容事見一一以故事	·士 章 第 式 資子非父以事母亦愛同資子事父以事敢亦	大夫之旁也詩雲風夜風柳以事一人	當滿天下無口遇汗滿天下無怨是三者備矣然沒餘守其宗順荒卿	非先王之德性不敢行是故非法不言非道不行口無择言身無择行	御大夫章第四 非先王之法服不敢服非先王之法官不敢!		保基社稷而和其民人盖諸侯之李也語監照難超鼓如臨深淵如殿	不危所以長守貴也滿亦不道所以長守當也當背不離其身然浅能	◎ 諸 侯 衆 第 三 ○ 在上不懸高而不危制節錢度滿亦不進高而	人有歲非民賴之	爱敬豊于事親亦遭教加子百姓刑子四海蓋天子之亦也前刑宗一	天子章第二 子曰爱親者不敢惡于人欲望者不敢怒了人	散毀傷者之始也立身行道揚名子渡世以順父母孝之終也	一日夫孝鴻之本也放之所由生也渡坐吾語沒身燈致廣受之父母不	軍民用和陸上下無超法知之乎曾子遊席曰拿不欲何足以知之子	開發明義章第一 仲尾居曾子倍子 先主有至進要通以職天	and the second of the second o	· · ··································	X State We and a state	North Party		The second	

Figure 8. (a) A photograph of the manually unwrapped original Scroll B. Also this sample was rolled up, soiled and digitized by the proposed pipeline. (b) The final 2-D output of the reconstructed and processed soiled Scroll B. Although the scroll was heavily contaminated by potting soil, most characters and drawings are clearly visible.

compared to phase-contrast systems. The scan as well as the proposed algorithm were tuned to address the unique material characteristics of bamboo. With the user only providing a template image of a single slip, the algorithm's output is a 2-D image of the scroll's recto layer containing the carvings. We could show that even when the documents were heavily soiled by material of similar chemical structure, their hidden content could be made readable for the naked eye. With the proposed technique, there is no need to manually clean the scroll before scanning. If such a scan is performed before the scroll is uncovered by a conservator, writings possibly erased by the cleaning process are stored and could be recovered instead of being lost forever.

Until now, only carved writings were investigated. Ink brushed onto the surface without being carved into the surface can only be made readable digitally, if the ink is composed of a material with different X-ray attenuation than the document media and its surrounding. Also the density difference of cellulose and soil is rather small. To improve the contrast between document, writings, and soil, phase-contrast and X-ray dark-field imaging can be used instead of conventional X-ray CT. Both methods are able to reveal unique information about structural variations at sub-micron scale⁴²⁻⁴⁶.

The digital volume generated by 3-D X-ray CT can be very helpful for conservators. Usually, the slips are arbitrarily located in the soil due to rotten strings and material decay and only very few cases exist where the entire scroll was found intact. According to works of E. Giele^{47,48}, determining the original composition of the slips is a very challenging but highly important task for researchers, who have to mark the excavated slips, draw a location map, and reconstruct everything within their laboratory. T. Staack⁹ shows an exemplary drawing. The work also mentions brushed or knife-cut lines on the verso of slips ('verso-lines'), which can indicate the original position of a slip. Furthermore, mirrored writings on the verso were present, imprinted by a touching slip's recto. When using the proposed non-invasive CT technique, those imprints could be automatically detected by applying image transformations and registration approaches. In addition, all information is stored in a digital manner and methods such as augmented reality or 3-D printing of the virtually cleaned volume can be used to further investigate the original spatial information. The technique can be extended for all kinds of woodcuts, archaeological findings or forensics when the material composition differs from the contamination material.

The generated data can be a basis for future algorithms in the field of document processing. Therefore, the acquired scan data and the code will be made publicly available to enable future research. We will also create a publicly available database with more scan data, where the data from this work could serve as ground truth segmentation for machine-learning algorithms. All generated data and code from this work will be made available at https://www5.cs.fau.de/research/data/bamboo-scroll-dataset/.

The proposed work provides a basis for non-invasive digitization of ancient bamboo and wooden scrolls where the greatest challenge lies in the high variability of the excavated documents and the surrounding soil. For future work, we plan to investigate real historical slips or scrolls. The success of imaging those excavated scrolls with the proposed method depends on their state of decay. Fengel *et al.*⁴⁹ state that fossilized timbers showed decreased densities and Hamid *et al.*⁵⁰ showed that some bamboo species are more resistant to fungi than others. Hence, the density of bamboo slips is highly depended on the used bamboo species and the surrounding soil. It follows that the attenuation values of both materials approach similar levels. The proposed slip detection method (virtual cleaning) is mainly based on the appearance of the slips. When it comes to differing appearances of slips in the volume due to deterioration, the proposed algorithm will no longer detect the writing media. In this case, machine-learning algorithms could help to virtually clean the volume by turning the process around: the conservators could scan an amount of surrounding soil from nearby the excavation location. Based on this data, an algorithm could be trained to learn the soil's appearance and afterward segment the scroll in the scroll-included volume.

References

- 1. Yu, X. Language and state: A theory of the progress of civilization (UPA, 2015).
- 2. Wu, K. The Chinese book: Its evolution and development. T'ien-hsia Mon. (Shanghai) 3, 25288 (1936).
- 3. Swider, J. R., Hackley, V. A. & Winter, J. Characterization of Chinese ink in size and surface. J. Cult. Herit. 4, 175-186 (2003).
- 4. Clements, J. The art of war: a new translation (Hachette UK, 2012).
- 5. Yates, R. D. The yin-yang texts from yinqueshan: an introduction and partial reconstruction, with notes on their significance in relation to huang-lao daoism. *Early China* **19**, 75–144 (1994).
- 6. Chen, S. A summarize of the qin slips collected by yuelu academy. Cul. Relics 3, 010 (2009).
- 7. Jane, Q. Ancient times table hidden in Chinese bamboo strips, https://www.nature.com/news/ancient-times-table-hidden-inchinese-bamboo-strips-1.14482 (2014).
- 8. Yang, J. & Xu, C. Marquis of Haihun's tomb of the western Han dynasty in Nanchang, Jiangxi. Chin. Archaeol. 17, 44-59 (2107).
- 9. Staack, T. The neglected "backyard" of early Chinese manuscripts: How an analysis of the verso of bamboo slips can enable the reconstruction of a manuscript roll. In Giele, E. & Venture, O. (eds) *Proceedings of the Fourth EASCM Workshop in Paris 2012* (2012).
- 10. Redo-Sanchez, A. *et al.* Terahertz time-gated spectral imaging for content extraction through layered structures. *Nat. Commun.* **7**, 12665 (2016).
- 11. Mocella, V., Brun, E., Ferrero, C. & Delattre, D. Revealing letters in rolled herculaneum papyri by X-ray phase-contrast imaging. *Nat. communications* **6**, 5895 (2015).
- 12. Bukreeva, I. et al. Virtual unrolling and deciphering of herculaneum papyri by X-ray phase-contrast tomography. Sci. Reports 6, 27227 (2016).
- Ludwig, V. et al. Non-destructive testing of archaeological findings by grating-based X-ray phase-contrast and dark-field imaging. J. Imaging 4, 58 (2018).
- Morigi, M., Casali, F., Bettuzzi, M., Brancaccio, R. & d'Errico, V. Application of X-ray computed tomography to cultural heritage diagnostics. Appl. Phys. A: Mater. Sci. & Process. 100, 653–661 (2010).
- 15. Chhem, R. K. & Brothwell, D. R. Paleoradiology: Imaging mummies and fossils (Springer Science & Business Media, 2007).
- 16. Stromer, D. et al. Browsing through sealed historical manuscripts by using 3-D computed tomography with low-brilliance X-ray
- sources. Sci. Reports 8, 15335, https://doi.org/10.1038/s41598-018-33685-4 (2018).
 17. Rosin, P. L. et al. Virtual recovery of content from X-ray micro-tomography scans of damaged historic scrolls. Sci. Reports 8, 11901 (2018).
- 18. Albertin, F. et al. Virtual reading of a large ancient handwritten science book. Microchem. J. 125, 185–189 (2016).
- 19. Seales, W. B. et al. From damage to discovery via virtual unwrapping: Reading the scroll from En-Gedi. Sci. Adv. 2 (2016).
- Stromer, D., Christlein, V., Anton, G., Kugler, P. & Maier, A. 3-D reconstruction of historical documents using an X-ray c-arm ct system. In University, M. (ed.) Proceedings of the 31th conference on Image and Vision Computing New Zealand 2016, 1–6 (2016).
- Stromer, D., Christlein, V., Schön, T., Holub, W. & Maier, A. Browsing through closed books: fully automatic book page extraction from a 3-D X-ray ct volume. In IEEE (ed.) The 14th IAPR International Conference on Document Analysis and Recognition, 224–229 (2017).
- 22. Charlesby, A. The degradation of cellulose by ionizing radiation. J. Poly. Sci. Part A: Polym. Chem. 15, 263-270 (1955).
- Mantler, M. & Klikovits, J. Analysis of art objects and other delicate samples: Is xrf really nondestructive? Powder Diffr. 19, 16–19 (2004).
- Mills, D. et al. Apocalypto: revealing the unreadable. In Developments in X-Ray Tomography VIII, vol. 8506, 85060A (International Society for Optics and Photonics, 2012).
- Stromer, D. et al. Dose reduction for historical books digitization by 3-D X-ray ct. In of Applied Sciences Upper Austria, U. (ed.) Proceedings of 8th Conference on Industrial Computed Tomography (iCT 2018), 1–2 (2018).
- 26. Immel, A. *et al.* Effect of X-ray irradiation on ancient dna in sub-fossil bones–guidelines for safe X-ray imaging. *Sci. reports* **6**, 32969 (2016).
- Stromer, D. et al. Non-destructive digitization of soiled historical Chinese bamboo scrolls. In IEEE (ed.) 2018 13th IAPR Workshop on Document Analysis Systems (DAS 2018), 55–60, https://doi.org/10.1109/DAS.2018.37 (2018).
- 28. Sharma, B. et al. Chemical composition of processed bamboo for structural applications. Cellul. 25, 3255-3266 (2018).
- 29. Li, X. Physical, chemical, and mechanical properties of bamboo and its utilization potential for fiberboard manufacturing. Master's thesis, Louisiana State University and Agricultural and Mechanical College (2004).
- Huang, P., Chang, W.-S., Ansell, M. P., Chew, Y. J. & Shea, A. Density distribution profile for internodes and nodes of phyllostachys edulis (moso bamboo) by computer tomography scanning. *Constr. and Build. Mater.* 93, 197–204 (2015).
- Maier, A., Steidl, S., Christlein, V. & Hornegger, J. Medical imaging systems an introductory guide (Springer International Publishing, 2018).
- 32. Poludniowski, G. G. Calculation of X-ray spectra emerging from an X-ray tube. part ii. X-ray production and filtration in X-ray targets. *Med. physics* 34, 2175–2186 (2007).
- Stromer, D. et al. Comparison of SART and eTV reconstruction for increased c-arm ct volume coverage by proper detector rotation in liver imaging. In 2016 IEEE 13th International Symposium on Biomedical Imaging, 589–592 (IEEE, 2016).
- Stromer, D., Schön, T., Holub, W. & Maier, A. 3-d reconstruction of iron gall ink writings. In Leuven, K. (ed.) Proceedings of 7th Conference on Industrial Computed Tomography (iCT 2017), 136–137 (2017).
- 35. Maier, A. et al. CONRAD a software framework for cone-beam imaging in radiology. Med. Phys. 40, 111914-1-111914-8 (2013).
- 36. Feldkamp, L., Davis, L. & Kress, J. Practical cone-beam algorithm. J. Opt. Soc. Amer. 1, 612–619 (1984).
- 37. Scarfe, W. C. & Farman, A. G. What is cone-beam ct and how does it work? Dental Clin. North Am. 52, 707-730 (2008).
- Huang, Y. et al. Image quality analysis of limited angle tomography using the shift-variant data loss model. In Bildverarbeitung f
 ür die Medizin 2016, 277–282 (Springer, 2016).

- MacQueen, J. Some methods for classification and analysis of multivariate observations. In Proceedings of the Fifth Berkeley Symposium on Mathematical Statistics and Probability, vol. 1, 281–297 (Oakland, CA, USA, 1967).
- 40. Fischler, M. A. & Bolles, R. C. Random sample consensus: A paradigm for model fitting with applications to image analysis and automated cartography. In *Readings in computer vision*, 726–740 (Elsevier, 1987).
- Evangelidis, G. D. & Psarakis, E. Z. Parametric image alignment using enhanced correlation coefficient maximization. *IEEE Transactions on Pattern Analysis Mach. Intell.* 30, 1858–1865 (2008).
- Momose, A., Takeda, T., Itai, Y. & Hirano, K. Phase-contrast X-ray computed tomography for observing biological soft tissues. *Nat. medicine* 2, 473–475 (1996).
- Wilkins, S., Gureyev, T. E., Gao, D., Pogany, A. & Stevenson, A. Phase-contrast imaging using polychromatic hard X-rays. Nat. 384, 335 (1996).
- 44. Cloetens, P., Barrett, R., Baruchel, J., Guigay, J.-P. & Schlenker, M. Phase objects in synchrotron radiation hard X-ray imaging. J. Phys. D: Appl. Phys 29, 133 (1996).
- 45. Pfeiffer, F. et al. Hard-X-ray dark-field imaging using a grating interferometer. Nat. materials 7, 134 (2008).
- Lak, M. *et al.* Phase contrast X-ray synchrotron imaging: opening access to fossil inclusions in opaque amber. *Microsc. microanalysis* 14, 251–259 (2008).
- 47. Giele, E. Using early Chinese manuscripts as historical source materials. *Monum. Serica* 51, 409–438 (2003).
- 48. Giele, E. Excavated manuscripts: Context and methodology. China's Early Empires: A Re-appraisal 114-34 (2010).
- 49. Fengel, D. Aging and fossilization of wood and its components. Wood Sci. Technol. 25, 153–177 (1991).
- 50. Hamid, N. H., Sulaiman, O., Mohammad, A. & Ahmad Ludin, N. The decay resistance and hyphae penetration of bamboo gigantochloa scortechinii decayed by white and brown rot fungi. *Int. J. For. Res.* **2012** (2012).

Author Contributions

D.S., X.H. and A.M. conceived the original idea. D.S. and P.Z. prepared the scrolls and performed the X-ray scans. D.S. developed the image processing pipeline. D.S. and V.C. wrote the main part of the manuscript. A.M., X.H. and T.H. provided expertise through intense discussions. All authors reviewed the manuscript.

Additional Information

Competing Interests: The authors declare no competing interests.

Publisher's note: Springer Nature remains neutral with regard to jurisdictional claims in published maps and institutional affiliations.

Open Access This article is licensed under a Creative Commons Attribution 4.0 International License, which permits use, sharing, adaptation, distribution and reproduction in any medium or format, as long as you give appropriate credit to the original author(s) and the source, provide a link to the Creative Commons license, and indicate if changes were made. The images or other third party material in this article are included in the article's Creative Commons license, unless indicated otherwise in a credit line to the material. If material is not included in the article's Creative Commons license and your intended use is not permitted by statutory regulation or exceeds the permitted use, you will need to obtain permission directly from the copyright holder. To view a copy of this license, visit http://creativecommons.org/licenses/by/4.0/.

© The Author(s) 2019